

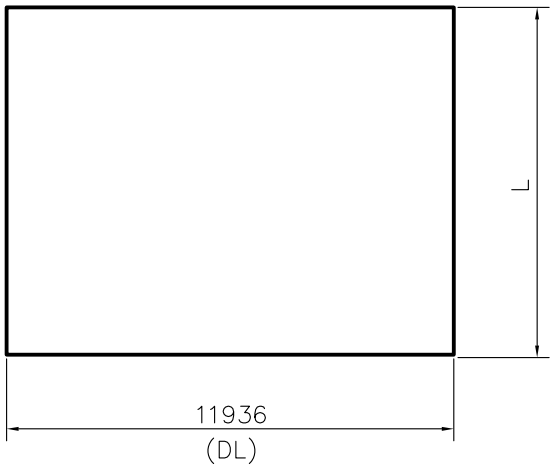
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3-80-468-33905

DRAWING No

NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
- 2 FULL PENETRATION OF WELDS TO BE ENSURED
- 3 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO OR MORE PLATES CAN BE JOINED AND ROLLED
- 4 GLASS FLAKE COATING SHALL BE DONE AFTER WELDING THE STUBS AND ATTACHMENTS WHEREVER APPLICABLE.



RAW MATERIAL PLATE

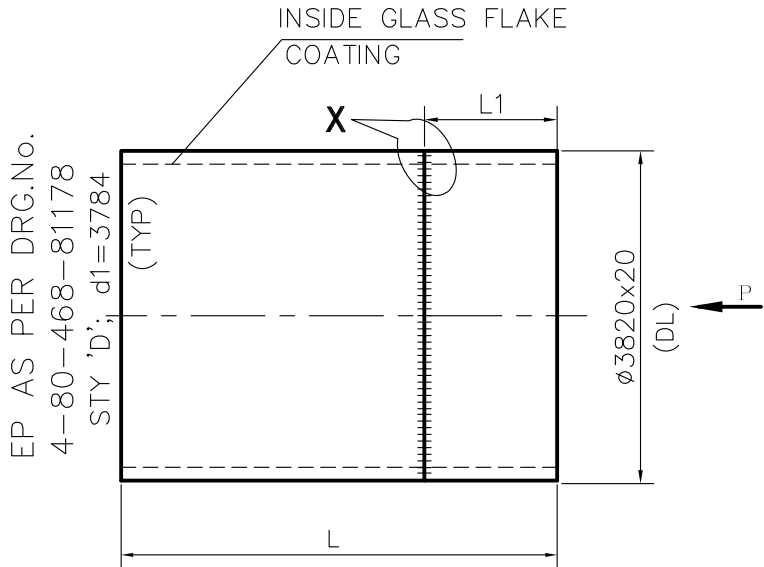
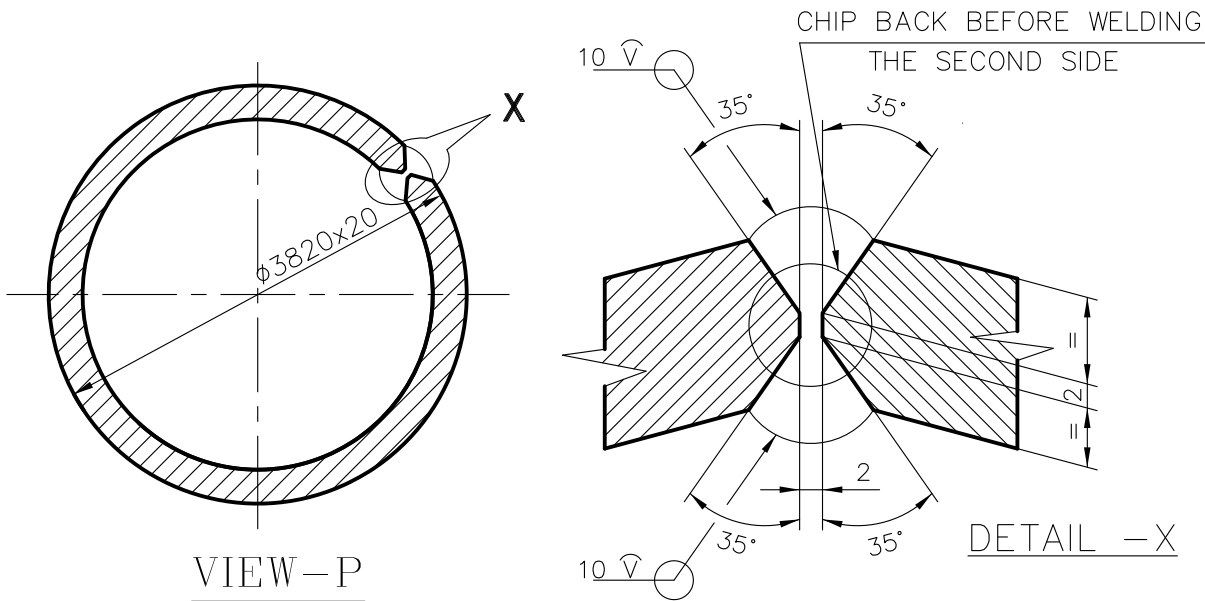


PLATE FORMED PIPE



VAR. NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.
13	PLATE 20 x 11936 x 4766	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		8931 259
12	PLATE 20 x 11936 x 4498	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		8429 016
11	PLATE 20 x 11936 x 3026	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		5670 526
10	PLATE 20 x 11936 x 5400	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		10119 280
09	PLATE 20 x 11936 x 2400	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		4497 420
08	PLATE 20 x 11936 x 3302	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		6187 840
07	PLATE 20 x 11936 x 2805	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		5256 360
06	PLATE 20 x 11936 x 3012	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		5644 310
05	PLATE 20 x 11936 x 2803	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		5252 750
04	PLATE 20 x 11936 x 3143	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		5889 860
03	PLATE 20 x 11936 x 6547	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		12268 763
02	PLATE 20 x 11936 x 4974	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		9321 090
01	PLATE 20 x 11936 x 5519	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		10342 375

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME	SIGN	DATE	NO OF ITEMS
CHD	P.SURESH	-Sd-	11.10.17	
APPD	R.SESHAGIRI	-Sd-	11.10.17	

DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	REF. TO ASSY DRG	ITEM No.
CODE	C/M/F	N.T.S			
TITLE	PLATE FORMED PIPE (OD3820 x 20)	CARD CODE	DRAWING No. 3-80-468-33905	REV 00	

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3-80-468-33905

DRAWING No

34	PLATE 20 x 11936 x 5830	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		10925 159
33	PLATE 20 x 11936 x 5916	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		11086 241
VAR. NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.

32	PLATE 20 x 11936 x 5400	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		10119 278
31	PLATE 20 x 11936 x 2272	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		4257 683
30	PLATE 20 x 11936 x 10445	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		19573 504
29	PLATE 20 x 11936 x 3852	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		7218 389
28	PLATE 20 x 11936 x 1996	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		3740 368
27	PLATE 20 x 11936 x 1821	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		3412 395
26	PLATE 20 x 11936 x 5661	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		10608 490
25	PLATE 20 x 11936 x 5000	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		9369 760
24	PLATE 20 x 11936 x 2426	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		4546 249
23	PLATE 20 x 11936 x 5472	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		10254 298
22	PLATE 20 x 11936 x 5589	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		10473 470
21	PLATE 20 x 11936 x 4468	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		8372 810
20	PLATE 20 x 11936 x 5207	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		9757 707
19	PLATE 20 x 11936 x 3251	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		6092 228
18	PLATE 20 x 11936 x 3496	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		6551 296
17	PLATE 20 x 11936 x 3105	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		5818 577
16	PLATE 20 x 11936 x 8426	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		15789 961
15	PLATE 20 x 11936 x 9786	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		18338 542
14	PLATE 20 x 11936 x 7622	3-80-468-33905		15 011 150 0000 IS 2062 Fe410A		14283 232
VAR. NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.

TYPE OF PRODUCT
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BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME BABU	SIGN -Sd-	DATE 11.10.17	NO OF ITEMS
CHD	P.SURESH	-Sd-	11.10.17	
APPD	R.SESHAGIRI	-Sd-	11.10.17	

DEPT.	GRADE OF UN TOL. DIM		SCALE N.T.S	WEIGHT (Kg).	REF. TO ASSY DRG	ITEM No.
CODE	C/M/F					
TITLE	PLATE FORMED PIPE (OD3820 x 20)			CARD CODE U 01	DRAWING No. 3-80-468-33905	REV 00